



1650 Series Electro-Hydraulic Servovalves



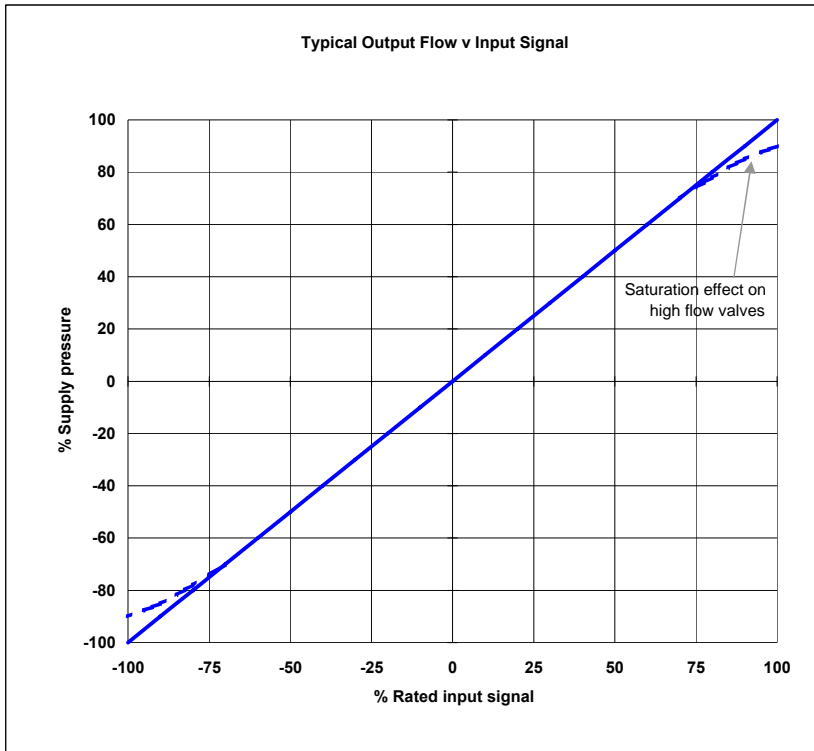
**2-stage mechanical feedback
High spool drive forces
High resolution, low hysteresis
Rated flows 4 to 70 l/min at 70 bar
Internal pilot supply (4 port)
ISO 4401 size 5**

**Star Hydraulics Limited
8 Beta Close
Tewkesbury Business Centre
Tewkesbury
Gloucestershire
GL20 8SR
England (UK)**

Technical Data

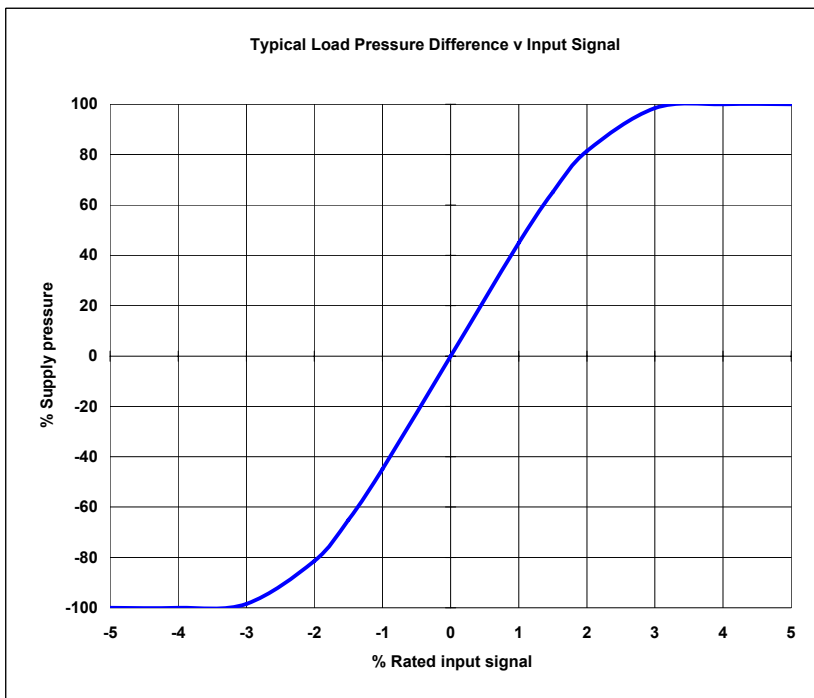
Nominal flow ratings at 70 bar Dp	4, 10, 20, 40, 60 & 70 l/min For other flow ratings consult factory
Hysteresis	< 5.0% without dither
Threshold	< 1.5% without dither
Null shift	
with 40 °C temp change	< 3%
with 70 bar supply pressure change	< 3%
with return pressure 0 to 35 bar	< 3%
Load pressure difference at 2% input	> 60% of supply pressure
Seal material options	FPM, NBR
Temperature range (ambient)	-29 to 135 °C (subject to seal material)
Proof pressure	
at pressure port	150% operating pressure
at return port	100% operating pressure
Burst pressure	250% max supply pressure
External leakage	zero
Degree of protection EN 50529P	IP 65
Weight	1.1 kg
Vibration	30 g, 3 axes
Mounting position	Any, fixed or movable
Supply filtration	
non by-pass	Beta 10 = 200 (10 µm abs)
cleanliness control filter	Beta 3 = 200 (3 µm abs)
Fluid cleanliness level per ISO 4406: 1999	
minimum	16/ 14/ 12
recommended	14/ 12/ 10
Operating pressure (max)	315 bar
Supply pressure	Constant
Fluid viscosity	10 to 100 cSt
Fluid type	Petroleum based mineral oil For operation with other media consult factory

Technical Data

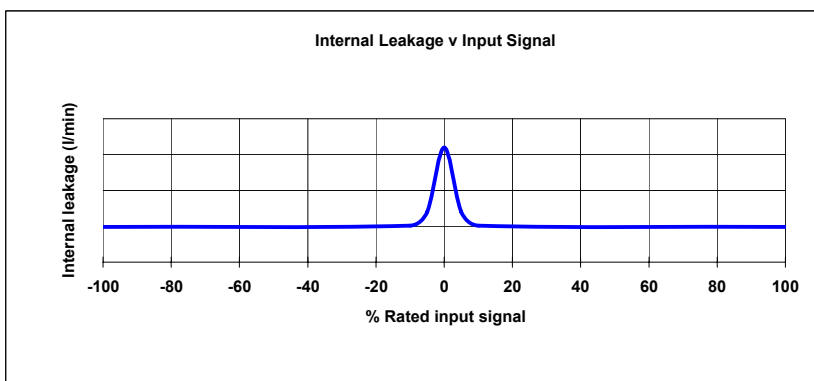


The flow tolerance for standard servovalves is $\pm 15\%$ of the rated flow at 100% rated input signal.

The rated flow is quoted at 70 bar Δp , 100% rated input signal.



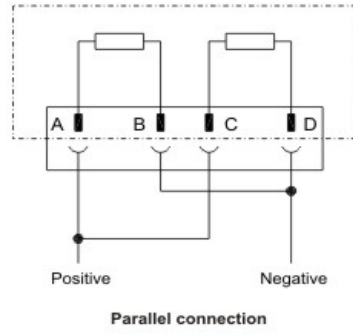
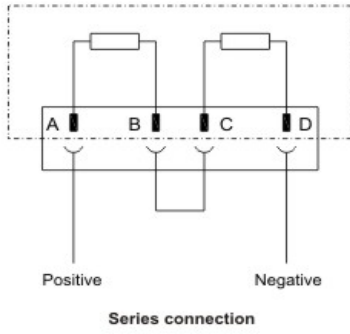
Pressure gain characteristic will vary with positive and negative lap conditions.



This comprises of both 1st stage flow (tare leakage) and the second stage null leakage.

Figures vary in accordance with rated flow, spool lap and performance characteristics.

Electrical Details



Output flow polarity

Flow in the direction of P » C2, C1 » R when coils connected as shown

Coil options

Rated current mA	Resistance / coil Ω	Series connection		Parallel connection	
		Input current mA	Effective resistance Ω	Input current mA	Effective resistance Ω
10	1000	5	2000	10	500
15	200	7.5	400	15	100
15	350	7.5	700	15	175
20	1200	10	2400	20	600
30	300	15	600	30	150
40	80	20	160	40	40
60	40	30	80	60	20
80	22	40	44	80	11
100	27	50	54	100	13.5
200	22	100	44	200	11

Electrical connector

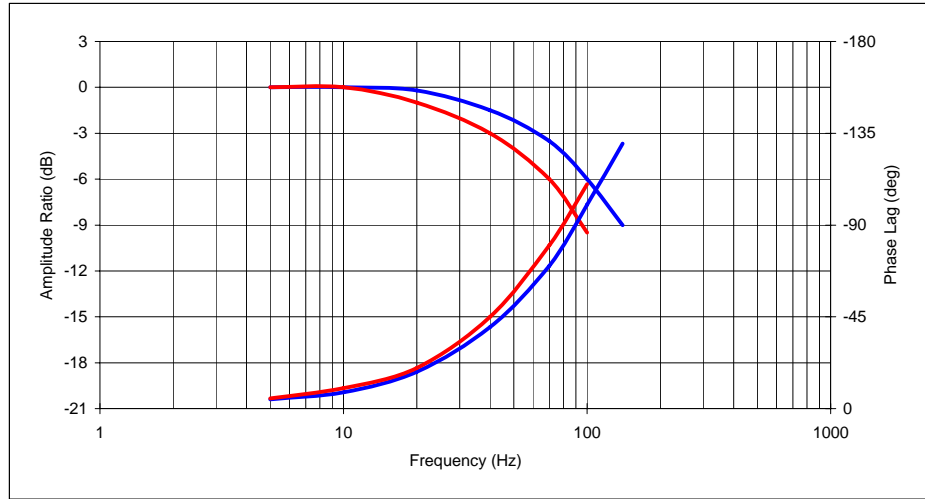
Standard connector is MS3102E-14S-2P (MIL-5015)

Frequency Response

25% In —

100% In —

Rated Flow (l/m) ... 4 ~ 75



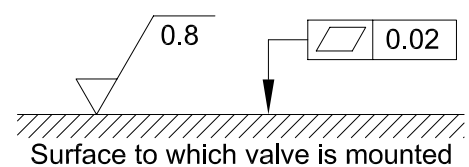
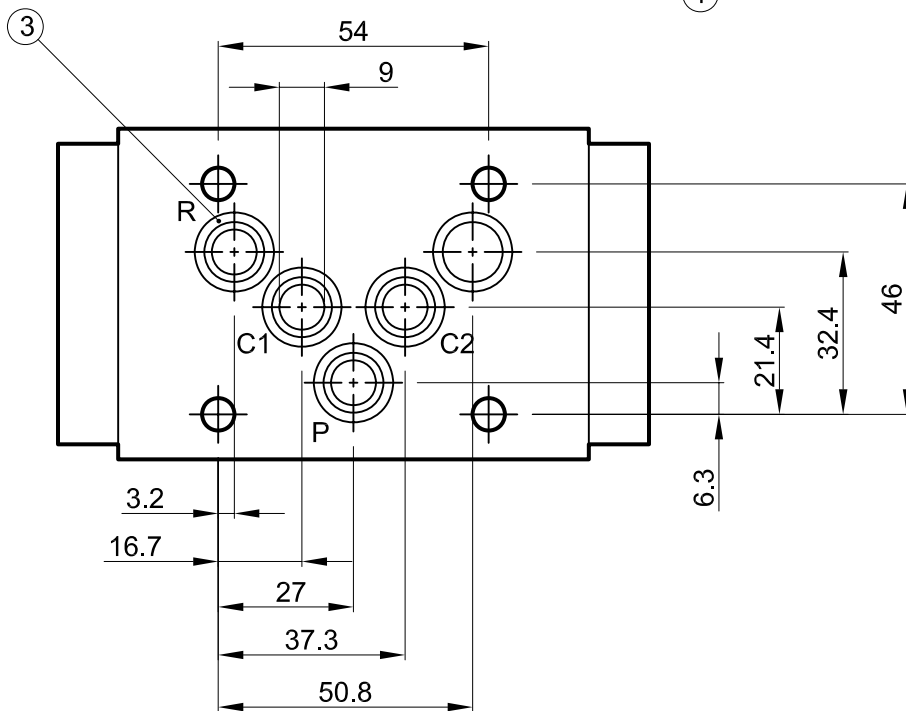
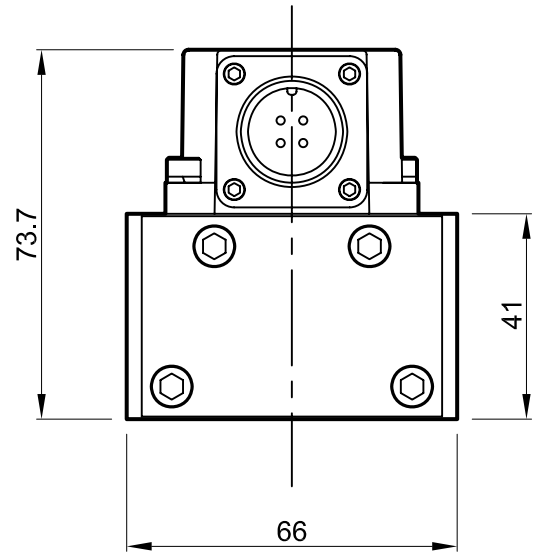
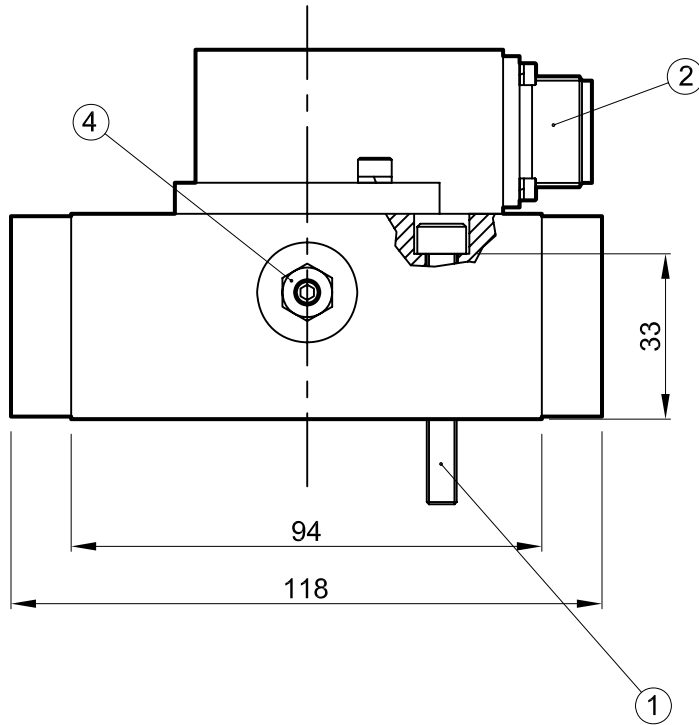
Typical performance curves optimised per 210 bar supply pressure, fluid viscosity 32 cSt at 40 °C

1. Suggested mounting bolts M6 x 50 long high tensile steel socket head cap screws.

2. 4-way electrical connector mates with MS3106-14S-2S or equivalent. Is available at $\pm 90^\circ$ and 180° to position shown (advise desired position at time of order).

3. Base O-Rings: 12.0 I/D x 2.0 section (5 pcs).

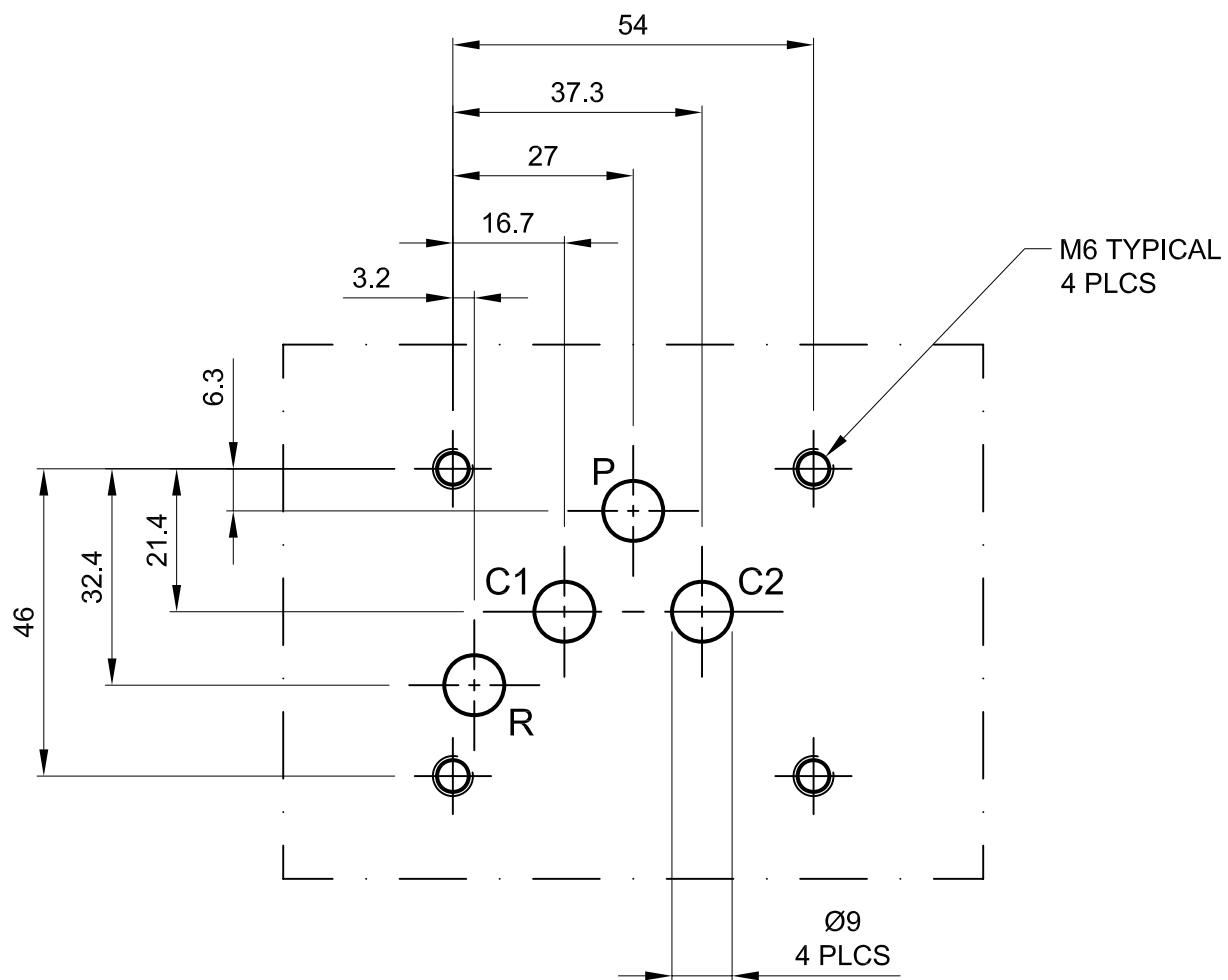
4. Null adjust requires 10 A/F ring spanner and 2.5 hexagon key. Flow out of C2 will increase with clockwise rotation of key.



Installation Details Model 1650

Dimensions in millimeters
3rd angle projection

ID1650-2Q10-En



Manifold Dimensions Model 1650

Dimensions in millimeters
3rd angle projection

Filename

